



NIPPON KAIJI KYOKAI

CERTIFICATE

No. FE13RT00085

Date: June 11, 2013

THIS IS TO CERTIFY that I, the undersigned Surveyor to the Nippon Kaiji Kyokai, Rotterdam, did at the request of Messrs. Nicoverken Holland B.V. attended their works at Schiedam, The Netherlands, on June 11, 2013 in order to examine:

ONE (1) PIECE OF A-FRAME (RECONDITIONED)

In accordance with the relevant requirements of the Makers specification and that I found it satisfactory.

Intended for:

Stock

Particulars:

Type

Yanmar 6N330

Data

NK 817 (K) (YM) (W) 1020738 LR TEST KOB T.P. 0.7MPA
MK 02-04-10 (YM) 10-2-1 / 05 0907 A9 LR KOB 18-11-05

Test and Inspection:

Visual examination including confirmation of marking and
Review of bedplate alignment protocol.
Review NDT report by specialist and found free of fractures

Results of inspection:

Found A-frame in serviceable condition.

For identification, inspection mark and test number were stamped as follows:

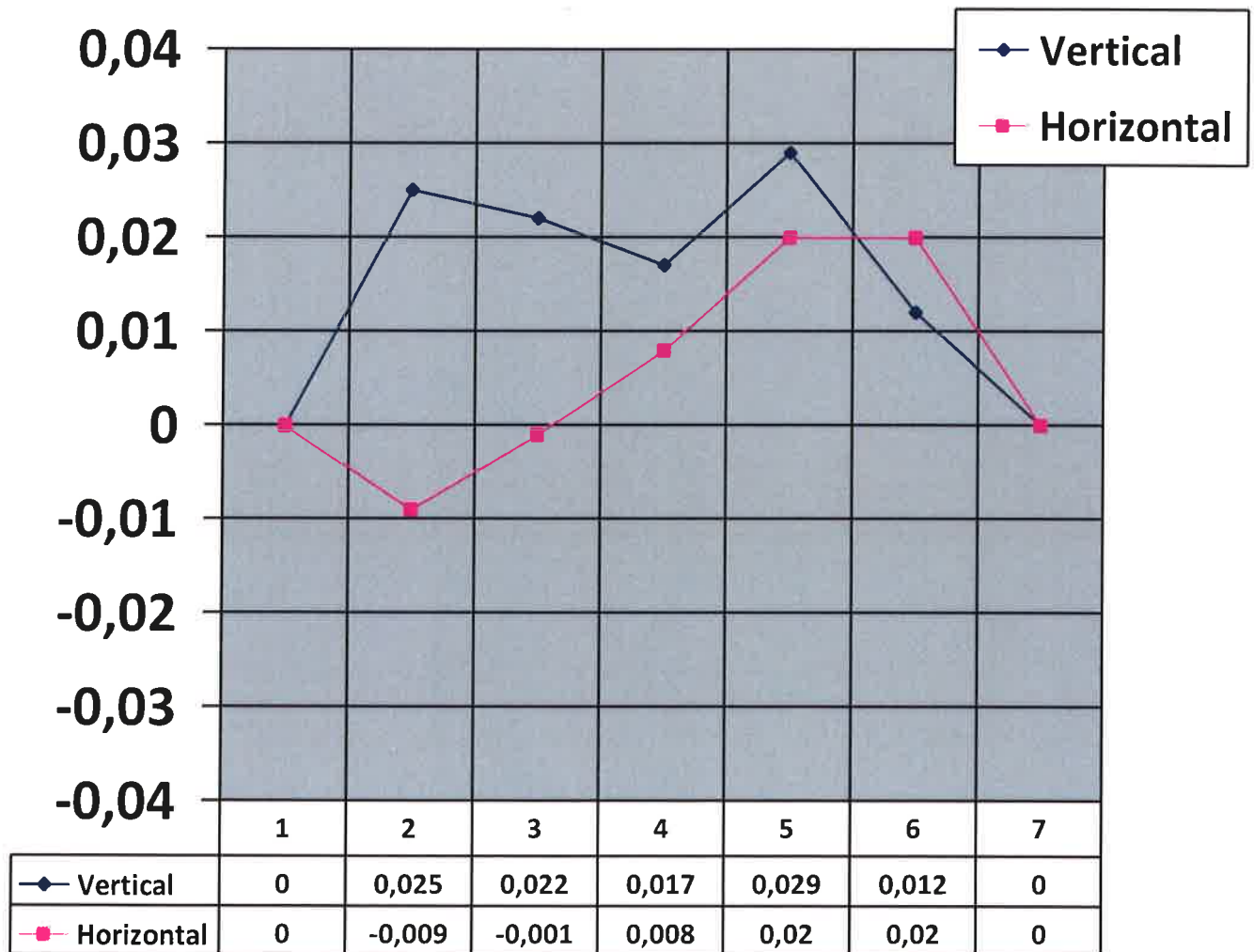
NK 1336
FE13RT00085
RECON 11-6-13

D.B.J. Krocke
Surveyor to NKRT



Bedplate alignment

CLIENT :	Nicoverken	TYPE:	Yanmar 6N330	NOMINAL SIZE: 307.00
DATE :	10-06-2013	DATA:	5050907	
ORDER :	PR13 00 23	NK 817 (K) (YM) (W) 1020738 LR TEST KOB T.P. 0.7 MPA		
SHIP :	Stock	MK 02-04-10 (YM) 10-02-1 / 05 0907 A9 LR KOB 18-11-05		



Distance	0	510	510	510	510	510	510
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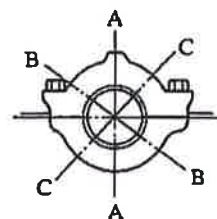
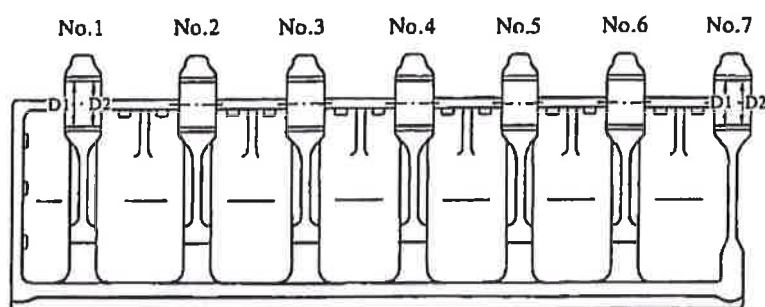
*NK 1336
FE13RT000 85
RECON 11-6-13*





Main journal pockets

CLIENT :	Nicoverken	TYPE:	Yanmar 6N330	NOMINAL SIZE: 307.00
DATE :	10-06-2013	DATA:		
ORDER :	PR13 00 23	NK 817 (K) (YM) (W) 1020738 LR TEST KOB T.P. 0.7 MPA		
SHIP :	Stock	MK 02-04-10 (YM) 10-02-1 / 050907 -A9 LR KOB 18-11-05		



Unit: 1/100mm

Position	1-1	1-2	2-1	2-2	3-1	3-2	4-1	4-2
A-A	+5	+5	+5	+5	+5	+3	+5	+5
B-B	+3	+2	+4	+3	+4	+4	+3	+3
C-C	+4	+4	+6	+6	+2	+3	+5	+6

Position	5-1	5-2	6-1	6-2	7-1	7-2
A-A	+5	+5	+6	+5	+5	+5
B-B	+4	+4	+3	+3	+4	+3
C-C	+6	+4	+5	+3	+5	+6





NON- DESTRUCTIVE TEST

Order nr. PR130000023	Sub	Report nr. PR130000023

Test date	10-06-2013	Engineer	Magnetic
Client	Nicoverken	Inspector	J.A. Rodriguez Rivero
Client nr.		Bedplate	6N330
Description: NK 817 K W 1020738 LR TEST KOB T.P. 0.7 MPA MK 02-04-10			
W 10-02-1 // 050907-A9LR KOB 18-11-05			

Type non destructive test		
Dye-checking/penetr ¹⁾	Magnetic testing ²⁾	UV-Testing
Degreaser <input type="checkbox"/> Primer	Degreaser <input checked="" type="checkbox"/> Primer	Degreaser <input type="checkbox"/> Primer
	Magnaflux props P920	
Penetr. VI. <input type="checkbox"/> Devmor	White contr. <input checked="" type="checkbox"/> WCP2	
Developer <input type="checkbox"/> Verimor	Testinkt <input checked="" type="checkbox"/> 7HF	Testinkt <input type="checkbox"/> ARDROX 8532
	Type app./id. nr.: 200706207	Type app./id. nr.:
	Calibration techn.: 31-8-13	Calibration techn.:

Findings:

Aframe Yanmar 6N330.
No cracks found in the bolthol of in the pockets 1~7.

Remarks:

